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**(54) VACUUM FORMING OF
THERMOPLASTIC SKIN**

(57) Abstract:

PURPOSE: To form thermoplastic plastic skin that can improve adhesive workability to a base material by a method wherein a mold with a groove of shape corresponding to the outer edge portion of the base material is applied to an edge portion of the mold skin.

CONSTITUTION: Molding material P that is stretched and mounted airtightly on the surface 30a of a mold 30 after heated and softened is brought into contact with the mold at the projection

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